2nd Joint HiLumi LHC-LARP Annual Meeting INFN, Laboratori Nazionali di Frascati Frascati, Italy, November 14th-16th, 2012

LHC Collimation Status and Plans

Stefano Redaelli, CERN, BE-ABP on behalf of the LHC Collimation Project and HiLumi WP5









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Introduction



Crucial role of collimation for the future LHC performance:

- *Cleaning performance might determine the maximum beam intensity;*
- ☑ Collimators define the machine impedance at high energy;
- **\checkmark** The collimation hierarchy determines that β^* reach;
- Collimator setup has an impact on the operational efficiency;
- *I* Role in the radiation optimization and machine protection.

The re-design of the collimation system has therefore been integral part of the design study for HL-LHC since the early phase.

Different studies and ongoing programs:

CERN LHC Collimation project:

Overall responsibility of LHC collimation, including operation, performance monitoring and optimization, remote handling, improvements of present system, ...

Ø FP7 HiLumi WP5:

Design of collimation in the interaction regions, upgrade for cleaning.

✓ FP7 EuCARD/EuCARD2:

New materials and new collimator design concepts.

Strong and long-standing external collaborations:

US-LARP, HIEP, Kurchatov, Fermilab (energy deposition),...







Collimation upgrade studies comprise different aspects:

✓ Improve the cleaning performance in cold regions

- Highest losses: dispersion suppressors of IR3/7 and experimental IR1/2/5

✓ Improve the impedance and robustness

- State-of-the-art new material and new designs for secondary collimator jaws
- Compatibility with failure cases and improved robustness at critical locations (TCTs)

Image: Second Second

- Improve the beta* reach and and flexibility of IR configuration
- Faster and more accurate collimator alignment

Improve the collimator layouts in the experimental regions

- Better cleaning of incoming beam and outgoing physics products
- Optimize location and distributions of losses
 - Improve lifetime of warm magnets
 - Confine losses in dedicated regions, optimize doses to equipment/personnel

☑ Be ready to replace **collimators** if they break or age

- The hardware is designed for 10 y lifetime

Achieve remote handling in high ra

- Quick collimator replacement in hottest

 \blacksquare New injection / dump collimation \rightarrow

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First step: understand the possible limitations of LHC performance from the collimation.



HL-LHC timeline











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LHC performance



<u>2011</u> : 3.5 TeV, $\beta^* = 1.0$ m, ~110 MJ (1380 bunches at 50 ns) 2012 : 4.0 TeV, $\beta^* = 0.6$ m, ~140 MJ (1380 bunches at 50 ns)







Requirements to handle 360 MJ



Main collimation challenges:

- High stored energy: Coll

- Small gaps:
- Collimator hierarchy:
- Machine protection:
- High-radiation environ.:

Collimators needed in **all phases** *(inj., ramp, squeeze, physics);* Function-driven controls of jaw positions mandatory; **Robustness** and **cleaning efficiency**; Big and **distributed** system (100 collimators).

Mechanical precision, reproducibility (< 20 microns); Constraints on orbit/optics reproducibility; Machine impedance and beam instabilities.

Collimators determine the LHC β^* reach.

Redundant interlocks of collimator jaw positions and gaps.

Radiation-hard components (HW + SW);

Challenging remote handling, design for quick installation.

| Parameter | | Unit | Specification | Heatload | L/M | < 7 |
|--------------------|--|-----------------|-------------------|----------------------|------|-------|
| law material | | | CEC | neat ioau | KVV | 57 |
| | | | 0.0 | Jaw temperature | °C | ≤ 50 |
| Jaw length TCS cm | | cm | 100 60 | Bake-out temp. | °C | 250 |
| Jaw tapering | | cm | 10 + 10 | Minimal gap | mm | ≤ 0.5 |
| Jaw cross section | | mm ² | 65 × 25 | 25 Maximal gap | | ≥ 58 |
| Jaw resistivity | | μΩm | ≤ 10 | Jaw position control | μm | ≤ 10 |
| Surface roughness | | μm | ≤ 1.6 | Jaw angle control | µrad | ≤ 15 |
| Jaw flatness error | | μm | <mark>≤ 40</mark> | Reproducibility | μm | ≤ 20 |

R. Assmann et al. (2003)

A "staged" approach was adopted to cope with conflicting requirements.



LHC collimation layout



Two warm cleaning insertions

IR3: Momentum cleaning 1 primary (H) 4 secondary (H,S) 4 shower abs. (H,V) **IR7: Betatron cleaning** 3 primary (H,V,S) 11 secondary (H,V,S) 5 shower abs. (H,V)

Local cleaning at triplets 8 tertiary (2 per IP) per beam

Physics debris absorption

2 TCL (1 per beam in IR1/5)

8 passive absorbers for warm magnets in IR3/7.

Transfer lines (13 collimators) Injection and dump protection (10)

Total of 108 collimators (100 movable).





Collimation cleaning





Beam 1

Betatron

cold

Collimation cleaning: 4.0 TeV, $\beta^*=0.6$ m







Losses in IR7: 4.0 TeV, β*=0.6 m





<u>Critical location</u> (both beams): losses in the dispersion suppressor (Q8) from <u>single diffractive</u> interactions with the primary collimators. With squeezed beams: tertiary collimators (TCTs) protect locally the triplets.

Stability of cleaning performance





Excellent stability of cleaning performance observed!

- Achieved with only 1 alignment per year in IR3/6/7 (2x30 collimators).
- Operational strategy: Unfrequent alignments and regular validation campaigns for the collimator cleaning and hierarchy (loss maps) Monitoring of standard physics fills + periodic dedicated loss maps
- New alignments are needed for new physics configurations Changes optics or orbit, Van der Meer scans, spectrometer polarity, ...



Comparison: 2011 vs 2012





The local cleaning in the IR7 DS's was improved by a factor ~5 compared to 2011, thanks to the deployment of collimator "tight" settings.

(TCP settings equivalent to 7 TeV nominal gaps). Drawbacks: we are now dealing with **larger losses** in standard operation: **tail removal** during ramp and beam instabilities from **larger impedance**!



4 TeV physics settings in millimeters





4 TeV physics settings in millimeters





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Losses from luminosity debris







Ongoing program (beam measurements + tracking and energy deposition simulations) to understand the present losses from luminosity debris! What can we do with the existing physics debris collimators (TCLs) to protect matching sections and dispersion suppressors?

→ feedback on layout of experimental regions already for LS1 (see next talks).

Lead ion beam at 3.5 TeV (2011)







Lead ion beam at 3.5 TeV (2011)











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Collimation operational experience



HiLumi

Starts already

- Very good performance of the collimation system so far (up to 140MJ):
 - Validated <u>all</u> critical design choices (HW, SW, interlocking, ...);
 - Cleaning close to simulations and ok for operation after LS1;
 - We learned that we can rely on the machine stability!
 - Established and improved semi-automatic alignment tools;
 - Performance estimates based on 2011 quench tests to be reviewed after 2012 run Analysis of losses + quench tests at 4 TeV in Feb. 2013.

• The present LHC collimation cannot protect the cold dispersion suppressors.

- Critical locations with present layout: IR7, IR1/5, IR2 (ions).
- Investigations ongoing on limitations from quench and magnet lifetime.
- The collimators determine the LHC impedance
 - Rich program on "dream" materials and new collimator concepts. in IS1
- Collimation alignments and validation of new setting are time-consuming.
- The operation flexibility in the experimental regions (VdM scans, spectrometer polarity changes, β* leveling, ...) is affected by collimation constraints.
- The β^{*} reach is determined by <u>collimation constraints</u>: retraction between beam dump and horizontal <u>TCTs</u> which are not robust.
- Collimator handling in radiation environment will be challenging.

New collimators with integrated BPMs



16 Tungsten TCTs in all IRs and the 2 Carbon TCSGs in IR6 will be replaced by new collimators with integrated BPMs.

Gain: can align the collimator jaw without "touching" the beam → no dedicated low-intensity fills.

- → Drastically reduced setup time => more flexibility in IR configurations
- → Reduced orbit margins in cleaning hierarchy => more room to squeeze β^* : ≥ 35 cm (R. Bruce)
- Solid experimental validation of this concept from SPS beam tests (2010-2012)
- These new collimators replace the existing collimators (minor vacuum layout changes in IR8)
 - → No changes of the present layout, improved collimator setup in all IRs.
- Other improvements are foreseen in different IRs: warm magnet protection, TCL layout IR1/5



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Intensity reach from collimation cleaning



The performance reach does not only depend on the collimation cleaning!



DS upgrade in cleaning insertions



(1) Catch local losses in the dispersion suppressor (DS): two DS collimators per beam

- Layout change of the DS: moving dipoles to create space;
- New design of warm collimators.

(2) Combine momentum/betatron cleaning in IP3 by adding 5 vertical collimators per beam

- Standard technology of Phase I.
- Essentially using existing slots.
- New production chain for building the missing collimators.

Details: Review of DS work, July 2010: http://indico.cern.ch/conferenceDisplay.py?confId=100156

<image>



?confId=100156



Prototyping of cryostat by-pass













Example: squeeze losses 2011/2012









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HiLumi WP5 tasks



WP 5.1: Coordination & Communication

- To coordinate and schedule work package tasks
- To monitor work progress and inform the project management and work package participants
- To follow up the WP budget and use of resources
- To prepare internal and deliverable reports

WP 5.2: IR Simulations of Halo Loss

- Assess locations and magnitudes of halo loss in the IR's for various upgrade scenarios (includes crab cavities, ATS, ...).
- Assess impact of imperfections.

WP 5.3: IR Simulations of Energy Deposition

- Assess locations and magnitudes of energy deposition in the IR's for various upgrade scenarios.
- Assess impact of imperfections.

WP 5.4: Design of IR Collimation

- Study required collimation to keep losses at the same level or below before the upgrade.
- Integration of collimators, new layout and optics.
- Feed-forward to simulation WP's.



Deliverables



- M12: Set up of models and implementation of upgrade optics.
- M24: Assessment of beam halo losses in various upgrade scenarios (includes crab cavities, ATS, ...).
- M36: Definition of new IR collimation solution.
- M42: Verification of new IR collimation solution in simulations.
 Possible iteration in design.
- M48: Final report.

Focus of studies must clearly be based on the observed system limitations!



- Setup for proton and ion simulations
- Primary goal: Do we need dispersion suppressor collimations in LS2?
- Complementary simulation setups: Tracking (Sixtrack, Merlin) and detailed energy deposition (FLUKA).
- Collimation limitations for the LHC β* reach.
- Strong link to LHC operation/MD studies: benchmarking and code validation



Agendas of WP5 collimation sessions



| Collimation status and plans | Dr. Stefano REDAELLI |
|---|--------------------------------|
| Aula Div.Acc. (Bldg 2), INFN Frascati | 15:00 - 15:30 |
| Collimators for high heavy ion luminosity | Dr. John JOWETT |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 15:30 - 15:50 |
| Simulations of HL halo loss and IR losses | Dr. Aurelien MARSILI |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 15:50 - 16:10 |
| Energy depositions studies for TCLs in IR1/5 | Dr. Luigi Salvatore ESPOSITO 📄 |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 16:10 - 16:30 |
| Coffee break | |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 16:30 - 17:00 |
| Collimation after LS1: cleaning and st reach | Dr. Roderik BRUCE 🛅 |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 17:00 - 17:30 |
| Status of HL loss simulations with Merlin | Dr. Maurizio SERLUCA 📄 |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 17:30 - 18:00 |
| HL collimation studies in Valencia | Dr. Angeles FAUS-GOLFE |
| Aula Div.Acc. (Bldg 2), INFN Frascati | 18:00 - 18:30 |

| Key features of the upgrade optics and layout possibly impacting on collimation (20+5) | Dr. Riccardo DE MARIA 🛅 |
|--|-----------------------------|
| Aula B. Touschek (Bldg 36), INFN Frascati | 16:00 - 16:25 |
| First collimation results with the baseline 15 cm ATS optics (20+5) | Dr. Aurelien MARSILI |
| Aula B. Touschek (Bldg 36), INFN Frascati | 16:25 - 16:50 |
| Prioritized action list | Dr. Stefano REDAELLI et al. |
| Aula B. Touschek (Bldg 36), INFN Frascati | 16:50 - 17:00 |
| General discussion | |
| | |
| Aula B. Touschek (Bldg 36), INFN Frascati | 17:00 - 17:30 |



Second session on Thu. morning



US-LARP collimation activities

- Status of SLAC RC collimator.
- Tevatron hollow e-lens usage at CERN.
- New proposal on material irradiation studies at BNL.
- Material studies at CERN
 - FP7 activities within EuCARD and EuCARD2.
- Status of crystal studies for collimation:
 - UA9 status and options for beam tests at the LHC.

| Status of SLAC RC collimator (20+5) | Dr. Thomas MARKIEWICZ |
|---|---------------------------|
| Auletta B-1 (Bldg 36), INFN Frascati | 09:00 - 09:25 |
| Hollow e-lens at CERN (20+5) | Dr. Giulio STANCARI |
| Auletta B-1 (Bldg 36), INFN Frascati | 09:25 - 09:50 |
| Status of LHC material studies and proposal for irradiation tests at BNL (20+5, remote) | Dr. Alessandro BERTARELLI |
| Auletta B-1 (Bldg 36), INFN Frascati | 09:50 - 10:15 |
| Plans for crystal tests at the SPS and LHC (20+5) | Dr. Daniele MIRARCHI 📄 |
| Auletta B-1 (Bldg 36), INFN Frascati | 10:15 - 10:40 |
| Discussion | |
| Auletta B-1 (Bldg 36), INFN Frascati | 10:40 - 11:00 |



Conclusions



✓ The performance of the LHC collimation system was reviewed.

- Considered runs of 2010/11/12, with focus on the 2012 operation (up to $7.7 \times 10^{33} \text{ cm}^{-2} \text{s}^{-1}$).

The LHC and its collimation system work well (~140 MJ, up to 4 TeV)

- Cleaning inefficiency below a few 0.0001, stable during one whole run.
- Improved semi-automatic alignment tools were deployed.
- Tighter collimator settings allowed a $\beta^*=60cm$ (we are now at 77% of 7TeV design lumi).
- Collimation system upgrades are already taking place in LS1 to address some of the observed limitations!

The path for the HL-LHC will be addressed by a project review in spring 2012.

- Full review of 2012 operational experience and system limitations;
- basic decisions on the road maps for dispersion suppressor collimators.
- System improvements for implementation in 2018 and 2021 (LS2 and LS3) will be finalized after first experience at ~7 TeV (2015).

The Hi-Lumi WP5 scope was reviewed. These activities proceeded well in this first year. More work ahead will provide essential inputs!





Reserve slides



Collimation hierarchy and *β**** reach**

LHC Collimation Project



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Collimator alignment

Beam loss data [28/03/12 13:51:27]

1.0E-5







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1.0 Hz









Example: settings reproducibility





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2012 collimator setting table



| Parameter | Unit | Plane | Туре | Set 1 | Set 2 | Set 3 | Set 4 |
|----------------------------|-------------|-------|------|-----------|------------|----------|-----------|
| | | | | Injection | Top energy | Squeezed | Collision |
| Energy | [GeV] | n.a. | n.a. | 450 | 4000 | 4000 | 4000 |
| β^* in IR1/5 | [m] | n.a. | n.a. | 11.0 | 11.0 | 0.6 | 0.6 |
| β^* in IR2 | [m] | n.a. | n.a. | 10.0 | 10.0 | 3.0 | 3.0 |
| β^* in IR8 | [m] | n.a. | n.a. | 10.0 | 10.0 | 3.0 | 3.0 |
| Crossing angle IR1/5 | [µrad] | n.a. | n.a. | 170 | 145 | 145 | 145 |
| Crossing angle IR8 | $[\mu rad]$ | n.a. | n.a. | 170 | 220 (H) | 220 (H) | 100 (V) |
| Crossing angle IR2 | [µrad] | n.a. | n.a. | 170 | 90 | 90 | 90 |
| Beam separation | [mm] | n.a. | n.a. | 2.0 | 0.65 | 0.65 | 0.0 |
| Primary cut IR7 | [σ] | H,V,S | TCP | 5.7 | 4.3 | 4.3 | 4.3 |
| Secondary cut IR7 | [σ] | H,V,S | TCSG | 6.7 | 6.3 | 6.3 | 6.3 |
| Quartiary cut IR7 | [σ] | H,V | TCLA | 10.0 | 8.3 | 8.3 | 8.3 |
| Primary cut IR3 | [σ] | Н | TCP | 8.0 | 12.0 | 12.0 | 12.0 |
| Secondary cut IR3 | [σ] | H | TCSG | 9.3 | 15.6 | 15.6 | 15.6 |
| Quartiary cut IR3 | [σ] | H,V | TCLA | 10.0 | 17.6 | 17.6 | 17.6 |
| Tertiary cut IR1/5 | [σ] | H,V | TCT | 13.0 | 26.0 | 9.0 | 9.0 |
| Tertiary cut IR2/8 | [σ] | H,V | TCT | 13.0 | 26.0 | 12.0 | 12.0 |
| Physics debris collimators | [σ] | H | TCL | out | out | out | 10.0 |
| Primary protection IR6 | [σ] | H | TCSG | 7.0 | 7.1 | 7.1 | 7.1 |
| Secondary protection IR6 | [σ] | H | TCDQ | 8.0 | 7.6 | 7.6 | 7.6 |

4 sets of beam-based settings, smooth transition between different sets.

Each setting set must be validated by loss maps.



Collimator gaps during the OP cycle







Transmission

Ramp losses in 2012







Losses in experimental regions





- Continuous losses in the dispersion suppressors of experimental regions during physics production
- Different loss locations for proton and ion beams in different IRs
- Local radiation caused by losses affected already the LHC operation!
- Can be cured satisfactorily only by local collimators in the DS
- Even if we would not quench, the magnet lifetime might become a concern



Design loss assumptions





0.1

0.006

1.0

0.2

10

 ≈ 1

cont.

10

Ramp

Collision

 8.6×10^{11}

 $1.5 imes 10^{13}$

 0.8×10^{11}

 4.3×10^{11}

63

1200

97

487

| This figures |
|---------------|
| are being |
| revised based |
| on the beam |
| experience |